



6.4 Hemi Phaser Limiter Kit #5761

Thank you for choosing COMP Cams® products; we are proud to be your manufacturer of choice. Please read this instruction sheet carefully before beginning installation, and also take a moment to review the included limited warranty information. Contact us toll free at 1.800.999.0853 or at www.compcams.com under Tech Support with any questions.

You will start with COMP Cams® part # 5761 kit. This includes one limiter, tool, and screw. There are two bolts where some of the threads have been partly turned down as pins. The tool slips over one pin/bolt and is used to relieve the spring tension. The other one must remain in the phaser during the limiter installation.

Tools Required: T-25 Torx bit, 3/16" Allen, torque wrench, and blue Loctite.



Instructions:

1. Place the tool over the visible pin. Run the adjusting screw down until it just touches the outside face of the trigger wheel. Tighten the screw one turn. This takes the spring pressure off the pin.

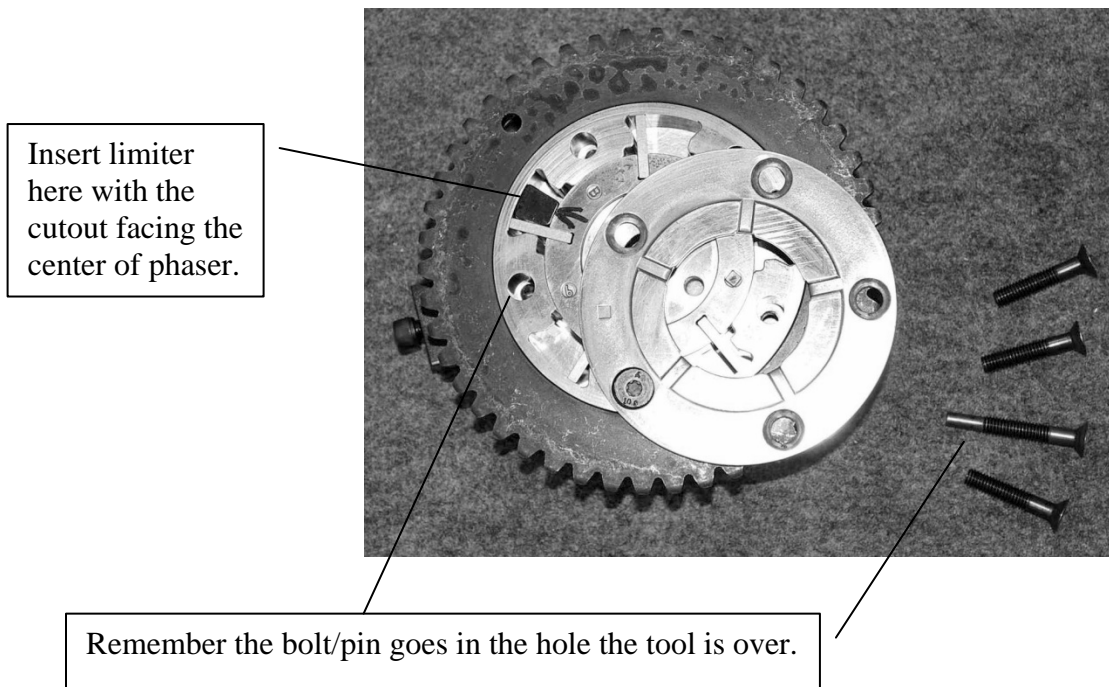


2. Turn the phaser over and loosen the circled bolt/pin that's opposite of the dowel pin slot, (in the picture below) one turn. Proceed to remove the remaining 4 bolts.

**CAUTION!**

1. DO NOT REMOVE THIS BOLT, SPRING WILL UNWIND!
2. DO NOT REMOVE TOOL UNLESS ALL BOLTS ARE INSTALLED

3. Rotate the plate to view the internals of the phaser.



4. Rotate the plate back around. Apply blue Loctite to each bolt before installation. Torque the bolts to 14 ft./lbs., remove the tool and the phaser is ready for installation.



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Competition Cams, Inc.'s obligation under this warranty is limited to the repair or replacement of its product. To make a warranty claim, the part must be returned within (1) one year of purchase to the address listed below, freight prepaid. Items covered under warranty will be returned to you freight collect.

It is the responsibility of the installer to ensure that all of the components are correct before installation. We assume no liability for any errors made in tolerances, component selection, or installation.

There is absolutely no warranty on the following:

- A) Any parts used in racing applications;**
- B) Any product that has been physically altered, improperly installed or maintained;**
- C) Any product used in improper applications, abused, or not used in conjunction with the proper parts.**

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